

## ABSTRACT

An injection mould which comprises at least five  
 5 modules aligned with each other. The five modules cor-  
 respond to a first mould module and a second mould module  
 to form a product cavity, a drive module for driving of  
 sliders, an engaging module adapted, by application of  
 a force, to prevent dividing between the first and the  
 10 second mould module when introducing product material  
 into the product cavity, and an ejector module for eject-  
 ing a completed product from one of the first and the  
 second mould module.

The method for making injection moulds comprises  
 15 the steps of receiving a product pattern, defining func-  
 tion holes and function recesses, and defining, separate  
 from and parallel to the construction of function holes  
 and function recesses, a product cavity and the parting  
 plane of the mould. Moreover the method comprises the  
 20 step of mechanically machining a plurality of modules  
 essentially simultaneously.

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